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a dielectric layer defined as a first dielectric layer sputter deposited over the substrate, the first dielectric layer comprising:

first dielectric film comprising at least one film selected from the group of zinc oxide film, silicon oxide film, tin oxide film, silicon nitride film, silicon oxynitrate film and zinc stannate film, wherein the zinc stannate film has zinc in weight percent range of equal to and greater than 10 and equal to and less than 90, and tin in the weight percent range of equal to and less than 90 and equal to and greater than 10, and the zinc stannate film of the first dielectric layer is defined as a first zinc stannate film, and

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a second dielectric film deposited over the first dielectric film, the second dielectric film comprising at least one film selected from the group of zinc oxide, tin oxide film wherein the zinc oxide, tin oxide film has tin in the weight percent range of greater than 0 and less than 10 and the majority of the balance zinc and a second zinc stannate film wherein the second zinc stannate film has zinc in the weight percent range of equal to and greater than 10 and equal to and less than 90 and tin in the weight percent range of equal to and less than 90 and equal to and greater than 10 and wherein when the dielectric layer has first and second dielectric zinc stannate films, the composition of the first zinc stannate film is at least about 5 weight percent different than the composition of the second zinc stannate film, and
an infrared reflective layer deposited on the first dielectric layer.

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12. (twice amended) The coated article of claim 40 wherein the first dielectric film of the second dielectric layer is selected from the group of films consisting essentially of a zinc oxide film; a zinc oxide, tin oxide film; and a zinc stannate film

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~~defined as a second zinc stannate film, the second zinc stannate film of the second dielectric layer having a composition different than the composition of the first zinc stannate film of the second dielectric layer.~~

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~~15. (amended) The article of claim 14 wherein the first dielectric film of the third dielectric layer is selected from the group consisting essentially of a zinc oxide film; a zinc oxide, tin oxide film and a zinc stannate film defined as a second zinc stannate film, the second zinc stannate film of the first dielectric film of the third dielectric layer having a composition different than the composition of the first zinc stannate film of third dielectric layer.~~

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~~18. (twice amended) The coated article of claim 17 wherein the first dielectric film of the second dielectric layer and the first dielectric film of the third dielectric layer each has a film selected from the group consisting essentially of zinc oxide film; zinc oxide, tin oxide film and second zinc stannate film wherein the second zinc stannate film of the first dielectric film of the first dielectric layer and the second zinc stannate film of the first dielectric film of the third dielectric layer has a composition different than the composition of the first zinc stannate film in the respective same second or third dielectric layer.~~

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~~22. (twice amended) The coated article of claim 18 wherein the second dielectric film of the second dielectric layer and the second dielectric film of the third dielectric layer each has a film selected from the group consisting essentially of a zinc oxide film; a zinc oxide, tin oxide film and a zinc stannate film defined as a second zinc stannate film wherein the first and second zinc stannate films in the same dielectric layer have different compositions.~~

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~~25. (twice amended) A coated article comprising:~~

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a substrate;
a first dielectric layer over the substrate;
a first infrared reflective layer over the first dielectric layer;
a first metal primer layer over the first infrared reflective layer;
a second dielectric layer over the first metal primer, the second dielectric layer having a first dielectric film comprising at least one film selected from the group of zinc oxide, tin oxide film wherein the zinc oxide, tin oxide film has zinc in the weight percent range of equal to or greater than 90 and less than 100 and the majority of the balance tin and a first zinc stannate film, and a second dielectric film the second dielectric film having a composition different than the first dielectric film of the second dielectric layer;
a second infrared reflective layer over the second dielectric layer;
a second primer layer over the second reflective layer;
a third dielectric layer over the second metal primer layer; and
optionally a protective layer overlying the third dielectric layer.

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28. (twice amended) A coated article comprising:
a substrate;
a first dielectric layer over the substrate;
a first infrared reflective layer over the first dielectric layer;
a first metal primer layer over the first infrared reflective layer;
a second dielectric layer over the first metal primer layer;
a second infrared reflective layer over the second dielectric layer;
a second metal primer layer over the second reflective metal layer;

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a third dielectric layer having a first dielectric film comprising at least one film selected from the group of zinc oxide film; zinc oxide, tin oxide film wherein the zinc oxide, tin oxide film has either tin in the weight percent range of greater than 0 and less than 10 and the majority of the balance zinc or zinc in the weight percent range of equal to or greater than 90 and less than 100 and the majority of the balance tin and a first zinc stannate film and a second dielectric film overlying the first dielectric film, the second dielectric film having a composition different from the first dielectric film; and

optionally a protective film overlying the third dielectric layer.

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31. (amended) A coated article comprising:
a substrate;
a first dielectric layer over the substrate;
a first infrared reflective layer over the first dielectric layer;
a first primer layer over the first reflective metal layer;
a second dielectric layer having a first dielectric film comprising at least one film selected from the group of zinc oxide, tin oxide film and a first zinc stannate film, and a second dielectric film overlying the first dielectric film having a composition different than the first dielectric film of the second dielectric layer;
a second infrared reflective layer over the second dielectric layer;
a second primer layer over the second reflective layer;
a third dielectric layer over the second metal primer layer, the third dielectric layer having a first dielectric film comprising at least one film selected from the group of a zinc oxide, tin oxide film and a first zinc stannate film and a second dielectric film, ^{has} the second dielectric film of the third dielectric layer have a composition different than the composition of the second dielectric film of the third dielectric layer wherein the _{what?}

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zinc oxide, tin oxide film of the first dielectric film of the second dielectric layer and of the first dielectric film of the third dielectric layer is selected from the group consisting of tin in the weight percent range of greater than 0 and less than 10 and the majority of the balance zinc, zinc in the weight percent range of less than 100 and equal to and greater than 90 and the majority of the balance tin and mixtures thereof; and

optionally a protective film overlying the third dielectric layer.

Please add new claims 44-50 as follows:

44. The coated article of claim 4 wherein the second dielectric film is an electrical enhancing film.

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45. The coated article of claim 4 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.

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46. The coated article of claim 7 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.

47. The coated article of claim 9 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.

48. The coated article of claim 25 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.

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~~49. The coated article of claim 28 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.~~

50. The coated article of claim 31 wherein the composition of the second zinc stannate film is zinc in the range of 60 to 90 weight percent and tin in the range of 10 to 40 weight percent.
